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ANAEROBIC DIGESTION AS A BIOFUEL PRODUCTION TECHNOLOGY FROM CROPS

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AD : yields - in theory

AD can use many different input streams, carrying the majority of the “electron freight” into methane independent of the chemistry of the feedstock (virtually all organics, but lignin)

Theoretical biochemical methane potential, from elemental formulas :

CARBOHYDRATES : $(\text{CH}_2\text{O})_n \rightarrow n/2 \text{ CH}_4 + n/2 \text{ CO}_2$

$Y_{\text{CH}_4} = 0.37 \text{ Nm}^3 / \text{kg sugar}$

PROTEINS : $\text{C}_{3.12}\text{H}_{4.94}\text{ON}_{0.82}\text{S}_{0.03} + 2 \text{ H}_2\text{O} \rightarrow 1.61 \text{ CH}_4 + 1.51 \text{ CO}_2 + 0.82 \text{ NH}_3 + 0.03 \text{ H}_2\text{S}$

$Y_{\text{CH}_4} = 0.51 \text{ Nm}^3 / \text{kg protein}$

FATS : $\text{C}_8\text{H}_{15}\text{O} + 3.74 \text{ H}_2\text{O} \rightarrow 5.62 \text{ CH}_4 + 2.38 \text{ CO}_2$

$Y_{\text{CH}_4} = 1 \text{ Nm}^3 / \text{kg fat}$

AD : yields - in practice

Feedstock	Conversion %	Methane Yield Nm ³ CH ₄ /wet t. (/dry t.) add
MSW-OF	50-70	100 (350)
Secondary sludge	30-60	70 (318)
Slaughterhouse residue	60-85	140 (550)
FOG	> 80	ND (1010)
Bovine manure	33	25 (~115)
Switchgrass	30-75	162 (377)

(1) Frigon & Guiot. 2005. Water Sci. Technol. 52(1-2):561-566

(2) Kabouris et al. 2008. Wat. Res. 80(3):212-221

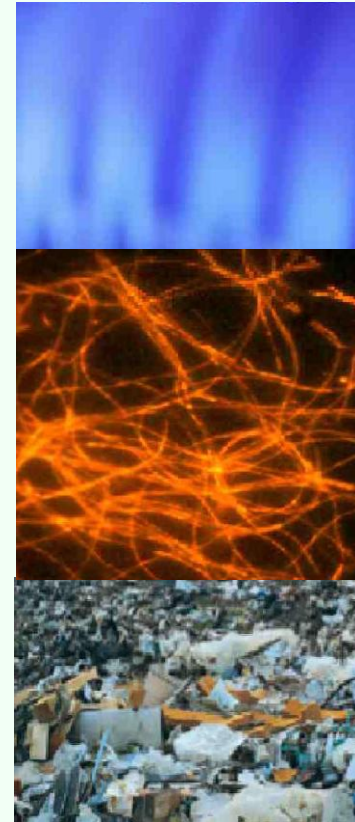
(3) Salminen and Rintala. 2002. Wat. Res. 36(13): 3175-3182

AD enhancement

Limiting step / Hydrolysis

Integration of **hydrolytic pretreatment** techniques

- **soft chemical options** (ammonia, dilute acid, sulfur dioxide, soda, lime [slower])
- **enzymatic hydrolysis**
 - commercial enzymes (dosage **optimization** for high yields with low enough costs)
 - developing **new enzymes**, namely in the thermophilic range

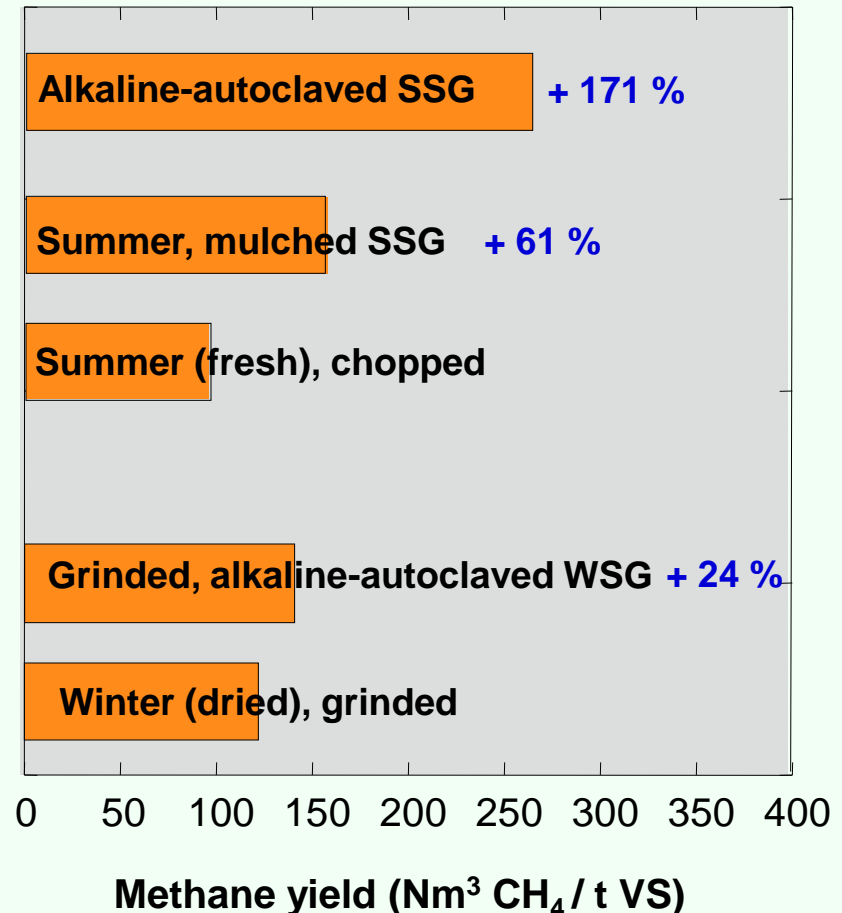


switchgrass



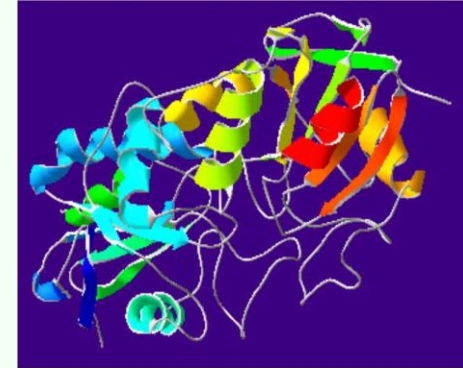
- Intensive mechanical pre-treatment: 1.6 X CH₄
- Mechanical + chemical: ~ 3 X CH₄
- Better fresh than dried
- Conversion: around 74% of biodegradable organics

Thermochemical pretreatment



Enzymatic pretreatment

summer harvested switchgrass



Positive effect of enzyme, no further improvement with NaOH, when compared with control SHS + NaOH

Significant impact only at high enzyme dosage.


Optimization needed, as well as cost-effectiveness analysis.

Enzymes	Increase in methane yield	
Control 160 NL _{CH₄} /kgVS added	Enzyme only	Enzyme & NaOH
Lignin peroxidase	+29 %	+5 %
Mn peroxidase	+42 %	+22 %
Control 190 NL _{CH₄} /kgVS added	Low dosage	High dosage
Pectate-lyase (lo 1260 U; hi 6310 U)	No	+40 %
Poly-galacturonase (lo 10 U; hi 50 U)	No	+72 %

AD COST/PROFIT

Per ton of MSW-OF



Conversion by AD (%)	50	80	
Methane potential (Nm³/ton)	63	101	
Electricity generated (kWh/ton)	182	271	
Commercial value (\$/kWh)		0.147	
Revenue from energy produced (\$/ton)	+ 23	+ 34	
Tipping fees (\$/ton)	+ 46		
GHG reduction (t eCO ₂ /ton)	1.30	1.94	
Revenue from CO ₂ credit (@ 5\$/ton eCO ₂) (\$/ton)	+ 6	+ 10	
Capital & operation AD (\$/ton)	− 75	− 86	− 75
Overcost [−]/benefit [+] (\$/ton)	0	+ 3	+ 14

Digestion: Dryness : 28% –
VS/TS : 90% – Yield : 0.5 Nm³
 CH₄ / kg SV degraded

Conversion to electricity : 9.6
 kWh/Nm³ CH₄
Efficiency : 30% – Cost: 0.8
 ¢/kWh

GHG reduction based on

- 2.35 t eCO₂/ton landfilled w/LFG collect (baseline)
- 0.85 t eCO₂/dt AD
- GHG displaced : 1.8 t eCO₂ displaced/1000 Nm³ CH₄ combusted

AD unit cost (capital [7 yr] + operation) : 30 ↔ 270 \$/ton → 75 \$/ton (50 000 ton/yr capacity)

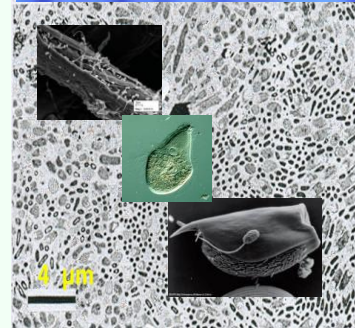
AD *in situ* enhancement

Limiting step / Hydrolysis

Target : *consolidated bioprocessing (CBP)* ~ hydrolysis & fermentation/1 step

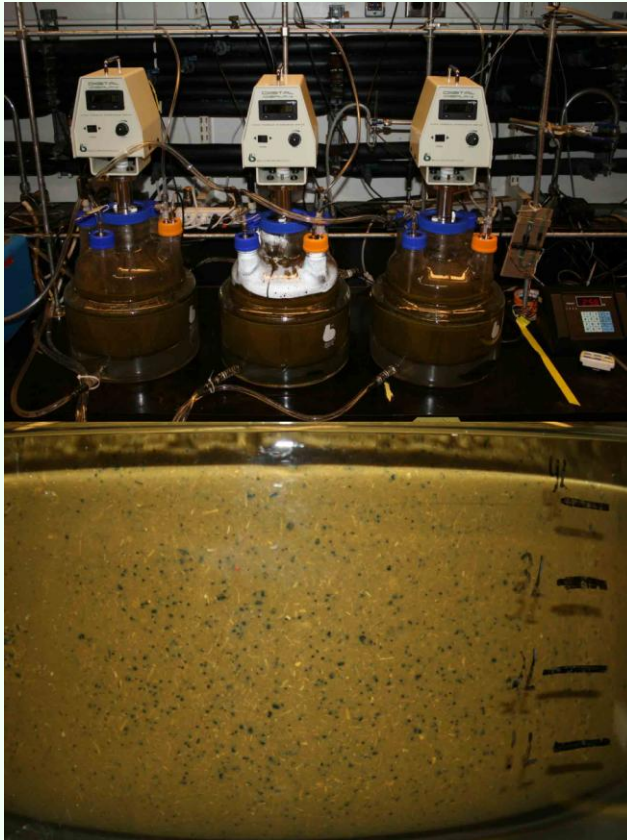
Paradigm : Capitalize on robustness of AD communities : "Communities that carry out methanogenesis have evolved over millions of years, and in the interest of efficiency, it is likely best to leave them intact." Buckley & Wall. 2006. Microbial energy conversion. A Report of the American Academy of Microbiology

- **Microbial consolidation of naturally occurring consortia**
 - **in practice**, e.g. retrofit industrial digesters on the rumen model (highly efficient in methane production from lignocellulosic feed)
 - e.g. controlled microaerobic conditions
 - e.g. adding fungi (anaerobic, aerobic)
 - e.g. retention of limiting microorganisms (uncouple HRT & SRT)

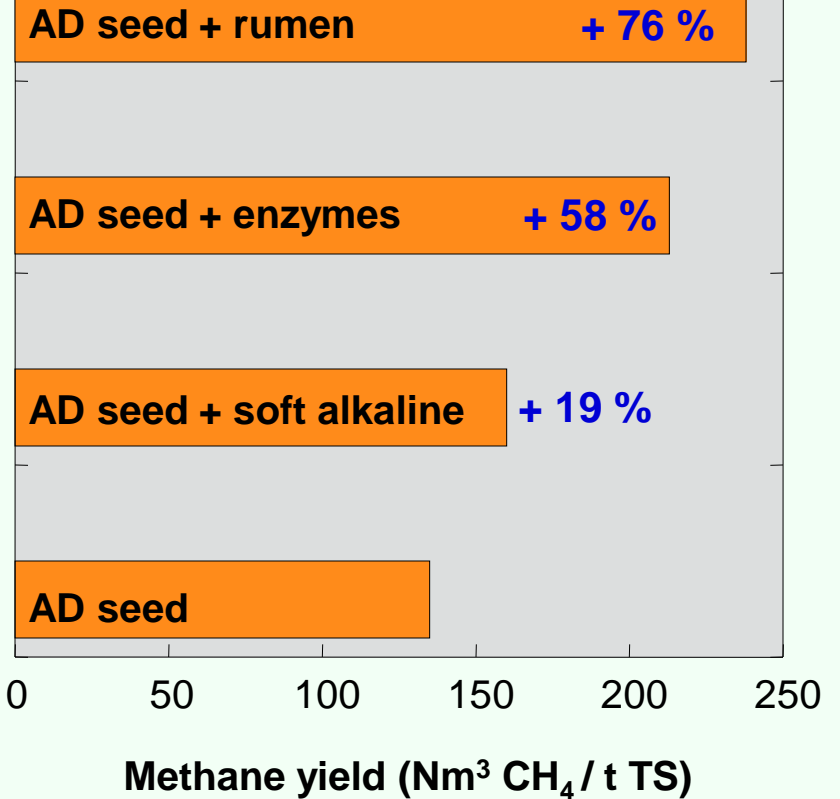


Yang & Wyman. 2008. *Biofuels, Bioprod. Bioref.* 2: 26-40
Lynd et al. 2005. *Curr. Opin. Biotechnol.* 16: 577-583
Angelidaki & Ahring. 1992. *Appl. Microbiol. Biotech.* 37: 808
Stams et al. 2003. *Adv. Biochem. Engin. Biotechnol.* 81:151
Mata-Alvarez, Macé & Llabrés. 2000. *Bioresource Techn.* 74: 3

Microbial consolidation



sum. hr. switchgrass



Biomethane vs bioethanol / switchgrass

Methane yield		Net energy	
(L /ton VSS _{added})	(m ³ /ha)	(GJ/ha) ^a	(MWh/ha) ^b
205	1811	49.7	5.0
315 ^c	2783	83.3	8.3

^a 13 GJ removed from the gross energy yield for growth and harvest of switchgrass, and operation of the digester.

^b Net electricity generated at 30% efficiency (2.88 kWh/m³ STP CH₄).

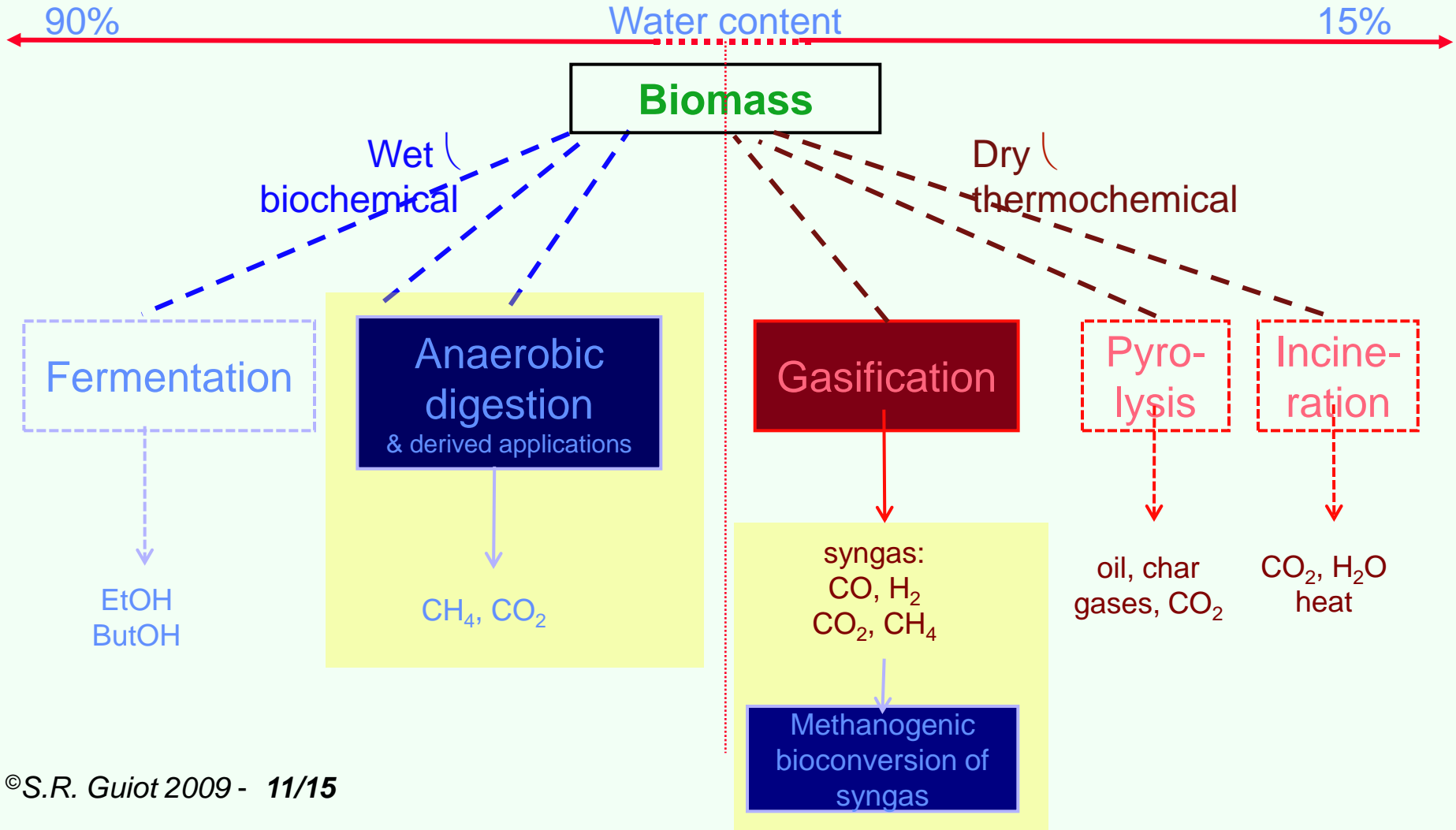
^c SHS with the best pre-treatment option (mix of pectinases).

Ethanol yield		Net energy
(L /dry ton)	(GJ /dt)	(GJ/ha)
280 ^a	6.6	63
340 ^b	8.0	76

^a McKendry et al. 2002

^b Iogen 2009 http://ioegen.ca/cellulosic_ethanol/what_is_ethanol/process.html

Dry biomass “biomethanisation”

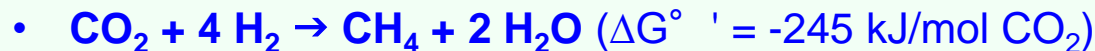


Syngas methanogenic bio-upgrading

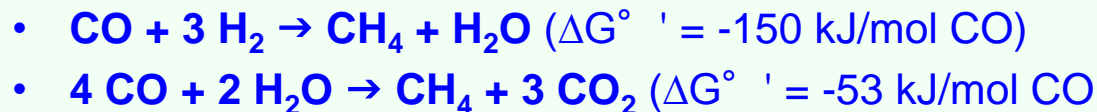
- **Carboxydotropic methanogenesis, to convert syngas compounds into methane**

✓ Direct :

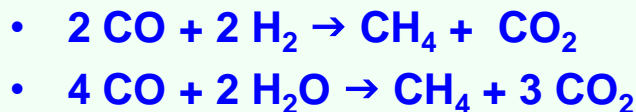
Methanobrevibacter, Methanococcus, Methanobacterium spp.



Methanobacterium thermoautotrophicus, Methanothermobacter wolfeii
(55-65°C)



✓ Indirect (consortium, with hydrogenogens, homoacetogens, and/or acetoclasts) :

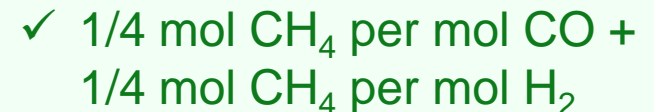


Theoretical yield

➤ CO alone



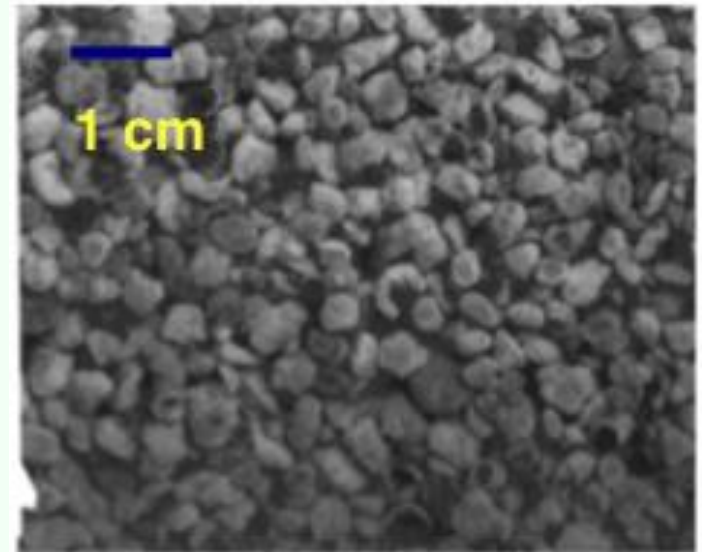
➤ CO & H₂



Syngas methanogenic bio-upgrading (2)

An approach closer to industrial application :

- to use industrial wastewater-treating anaerobic granules that have the potential to consume CO*
- a source of microbes already adapted to harsh conditions that would prevail with crude syngas*
- massively available, free/low cost*



Syngas methanogenic bio-upgrading (3)

Preliminary assays

- in a closed-loop gas-lift reactor*
- on the continuous mode*

GAS : 30% CO, balance N₂ ; p_{CO} 0.4 atm

- NO RECIRCULATION : CO transfer efficiency : 4%**
- RECIRCULATION RATIO 5:1 : CO transfer efficiency : 51%**
- RECIRCULATION RATIO 10:1 : CO transfer eff. : 70%**

RECIRC. RATIO 5:1 ; p_{CO} 0.6 atm : CO transfer eff. : 68%

CONVERSION EFFICIENCY / SOLUBLE CO : 100%

CH₄ YIELD (mol CH₄/mol CO) : 24-25%

**Challenge : to alleviate
gas/liquid mass transfer limitations**

POTENTIAL, W/O MASS TRANSFER LIMITATION : > 30 m³ CH₄/m³_{rx}·d



Take home

- AD has the potential for an energy yield relatively high, when compared to other biofuels, depending essentially on the **hydrolysis effectiveness** ($\uparrow\text{CH}_4$ yield)
- but AD to be attractive needs more incentives which are likely to be
 - ✓ **energy cost increase**
 - ✓ **government premiums granted for green power**
 - ✓ **CO₂ credits traded on a carbon exchange market**
 - ✓ **R&D: process efficiency enhancement and cost diminution**

